

This product sheet gives a short overview of KREEB products for flexible grinding of wood. Further information is available on separate product sheets or in the catalogue.

■ Sanding stars STE

- Grinding of profiles and shaped surfaces
- Grinding effect in all directions
- For grinding wood, lacquer and all metals
- For manual work and use on stationary machines

Diameter	100 - 400 mm
Width	8 - 10 mm
Grit	80 / 120 / 150 / 180 / 240 / 320 / 400
Special sizes (Ø x width)	Ø100 x 100 mm, bore Ø19/4 key ways Ø125 x 100 mm, bore Ø19/4 key ways For satin finishing machines (Fein, Flex, etc.)

Other dimensions and grit sizes on request.
Max. rpm: 1400 (up to Ø200 mm: 2800 rpm)



■ Abrasive Strip Ring STS

- Grinding of profiles and shaped surfaces
- For grinding wood, lacquer and all metals
- For manual work and use on stationary machines

Diameter	350 / 400 / 430 / 450 mm
Width	15 mm
Grit	80 / 120 / 150 / 180 / 240 / 320 / 400

Other dimensions and grit sizes on request. Max. rpm: 1400



■ Abrasive Flap Wheel SLS with slitted abrasive flaps

- Lengthwise slitted flaps from flexible (J-type) abrasive cloth
- Very flexible, adapts easily to all contoured workpiece shapes
- Less flexible than sanding star STE, but more aggressive
- For grinding wood, lacquer and all metals
- For use on stationary machines

Diameter	250 / 300 / 350 / 400 mm
Width	20 / 30 / 50 / 70 / 100 mm
Grit	80 / 120 / 150 / 180 / 240 / 320 / 400

Other dimensions and grit sizes on request.
Max. rpm: 1400

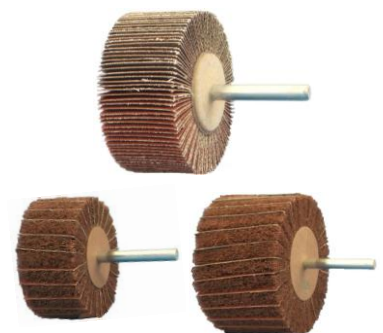


■ Flap wheel SLF / MAF

- Grinding and smoothing of wood and lacquer
- SLF: abrasive cloth flaps
- MAF: abrasive cloth flaps and non-woven flaps mixed, smoothing effect

Diameter	30 / 40 / 50 / 60 / 80 / 100 mm
Width	5 / 10 / 15 / 20 / 30 / 40 / 50 mm
Type SLF ex stock:	60 x 30 mm
Grit	80 / 120 / 150 / 240 / 320 / 400 / 500
Type MAF ex stock:	
Diameter x width	50 x 25 / 60 x 30 / 80 x 50 / 100 x 50 mm
Grit	80 / 120 / 150 / 180 / 240 / 320 / 400 / 500

Other dimensions and grit sizes on request.
Max rpm: 3000 (Ø100 mm), 6000 rpm (Ø50-80 mm)

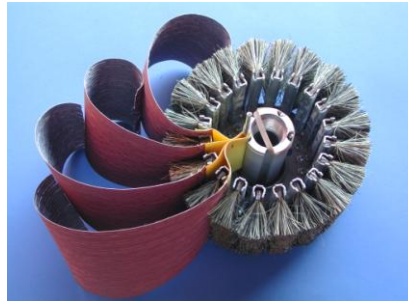


■ Sanding head LSB

- Grinding of profiles and contoured surface shapes
- Very flexible
- The abrasive cloth stripes and the fibre lamellas are available as spare part.

Diameter	150 / 200 / 300 mm
Width	40 / 50 / 100 / 150 mm
Grit	80 / 120 / 180 / 240 / 320 / 400 / 500

Other dimensions and grit sizes on request.



■ Abrasive cloth stripes SLB

Dimensions	According to type and size of sanding head
Grits	80 / 120 / 180 / 240 / 320 / 400 / 500

Other grit sizes on request.



■ Brush lamella CBL

Dimensions	According to type and size of sanding head
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This product sheet gives a short overview of the KREEB products for structuring of wood. Further information is available on separate product sheets or in our catalogue.

■ Abrasive Brush CBT / CBT-K

- Structuring of solid wood
- For manual work and use on stationary machines
- Material: Abrasive nylon

Diameter	CBT-K: 60 - 150 mm
	CBT: 200 - 400 mm
Width	15 mm
Grit	SiC 60 / 80 / 120 / 180 / 320 / 500

Other dimensions and grit sizes on request.



■ Abrasiv brush roller CBT-W

- Structuring of solid wood
- For use on stationary machines
- Material: Abrasive nylon

Diameter	250 x 180 mm
Width	width according to machine in steps of 16 mm
Bore	40 mm (other bore sizes on request)
Grit	SiC 60 / 80 / 120 / 180 / 320 / 500

Other dimensions and grit sizes on request.



■ Wire brush roller DSS-W

- Structuring of solid wood
- For use on stationary machines

Standard dimensions	250 x 200 x 40 mm
(diam. x width x bore)	250 x 400 x 40 mm
	250 x 200 x 40 mm
	150 x 140 x 40 mm
Material	Steel wire 0,5 mm
	Brass wire 0,3 mm
	Abrasive-Nylon SiC 60 / 80 / 120 / 180 / 320 / 500

Other dimensions and materials on request.
Max. rpm: 1400



This product sheet gives a short overview of the KREEB products for oiling, waxing and cleaning of wood as well as laminated surfaces. Further information is available on separate product sheets or in our catalogue.

■ Sisal Cord brushes SKB / SKB-K

- Oiling and Waxing of solid wood
- Cleaning of wooden and laminated surfaces
- Materials:
Sisal cord
Sisal cord combined with leather stripes
→ The leather stripes are giving an additional polishing effect
- For manual work and use on stationary machines

Diameter	SKB-K: 60 - 120 mm SKB: 175 - 600 mm
Width	8 - 100 mm
Standard sizes (Diam. x Width)	Ø150 x 30 mm, Sisal Ø150 x 50 mm, Sisal Ø150 x 38 mm, Sisal/Leather Ø150 x 38 mm, Sisal/Leather, on metal tube

For satin finishing machines (Flex, Fein, etc.):
Ø100 x 100 mm, Sisal/Leather, bore Ø19, 4 key ways
Ø125 x 100 mm, Sisal/Leather, bore Ø19, 4 key ways

Other sizes on request.

■ Sisal Cord roller SKB-W

Sisal Cord mounted on metal tube.

Diameter	150 - 400 mm
Width	up to 1400 mm
Material	Sisal cord Sisal cord combined with leather stripes

■ Tampico brushes CBO / CBO-K

- Cleaning of wooden and laminated surfaces
- For manual work and use on stationary machines

Diameter	CBO-K: 60 - 120 mm CBO: 175 - 960 mm
Width	10 - 100 mm

■ Tampico Fibre roller CBO-W

Tampico Fibre mounted on metal tube.

Diameter	150 - 400 mm
Width	up to 1400 mm



Kreeb is manufacturing a wide program of tools for the use on edge banding machines (e.g. HOMAG, Brandt, IMA, Holzher, etc.). The dimensions and the mounting of the tools are adapted to the individual machine type.

■ Cotton bias buff BIF, Type SPF

Diameter	150 mm
Width	20 mm
Inner diameter	50 mm
Cloth quality	soft, medium, hard

Other dimensions and cloth types on request.



■ Cotton bias buff SPF-K

Diameter	60 - 150 mm
Width	10 mm
Bore	cylindric or hexagon
Cloth quality	soft, medium, hard

Other dimensions and cloth types on request.



■ Cotton bias buff SPW

Diameter	150 - 600 mm
Width	18 - 20 mm
Bore	40 / 50 mm or
Cloth quality	According to machine soft, medium, hard

Other dimensions and cloth types on request.

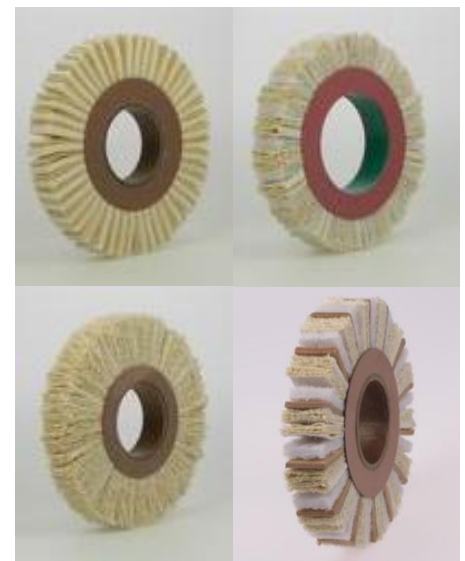


■ Cleaning- / Polishing wheels SLK-W

Diameter	150 - 200 mm
Width	20 - 100 mm
Bore	According to machine
Material	Different combinations of Sisal / Felt / Leather / Non-woven

Other dimensions and materials on request.

Combining different materials, the wheel's characteristics are adapted to the requirements of the specific application.



These buffing tools are used on stationary machines (e.g. emmeelle, Bauerrichter, etc.).

■ Cotton bias buff SPF

Diameter	150 - 600 mm
Width	15 - 20 mm
Core	Cardboard core with bore according to machine Ring with / without reinforcing cardboard Metal ring
Folding	Irregular, open folding

The buffs can be mounted on the machine to rollers of any width.



Standard type for machines of emmeelle, Bauerrichter, etc.

Diameter	350 mm
Width	15 mm
Inner diameter	80 mm
Folding	Irregular, open folding
Cloth quality	HM30 very soft



■ Cotton bias buff SPW

Diameter	150 - 600 mm
Width	18 - 20 mm
Core	Cardboard core with bore according to machine
Folding	Wave form, stable in all directions

The buffs can be mounted on the machine to rollers of any width.

Standard type for machines of emmeelle, Bauerrichter, etc.

Diameter	350 mm
Width	15 mm
Inner diameter	80 mm
Folding	Wave form, stable in all directions
Cloth quality	HM30 very soft



■ Cotton bias buff roller SPW-W

Ready mounted roller.

Diameter	150 - 350 mm
Width	Up to 1400 mm
Bore	According to machine
Cloth quality	According to polishing task

Other dimensions on request.

